

# Pipe Tracing

PIPE FREEZE PREVENTION







Self-regulating Pipe Trace Cable

# Pipe Trace Solutions

### Self-regulating Heat Trace Cable

Warmzone's self-regulating pipe tracing cable is an ideal solution for industrial, commercial and residential pipe freeze protection as well as process temperature maintenance. The durable heat cable can be installed in industrial, commercial and residential pipe trace applications.

In addition to pipe freeze protection, Warmzone self-regulating pipe trace systems can also be used for process temperature maintenance applications where viscosity control at higher temperatures is required. Warmzone offers a range of pipe trace cable that can be used in a variety of industrial hazardous, non-hazardous and commercial applications. Heat tracing can be used in commercial, residential, and industrial applications with both metal and plastic piping.



Warmzone self-regulating heat cable is available for a wide range of commercial, industrial and residential pipe trace applications. The cable can be used for pipe freeze prevention as well as process temperature maintenance.



Industrial pipe tracing application.

The pre-terminated 120 V self-regulating heat cable is available in 50, 75, and 100-foot lengths. The pre-assembled 'plug and play' kits come with the option of a 6-foot standard or GFCI power plug.

The self-regulating cable adjusts heat output in response to ambient temperatures, so when the temperature rises, the electrical resistance increases and the consumption of electricity decreases, ensuring safe, energy-efficient operation. The cable will not overheat or burnout - even when touching or overlapping.

Also, because of the self-regulating properties, a thermostat may not be necessary in some applications. Warmzone heat cable is resistant to watery and inorganic chemicals and protected against abrasion and impact damage.

The termination, power connection, splice, tee, and end seal kit reduces installation time and requires no special skills or tools.

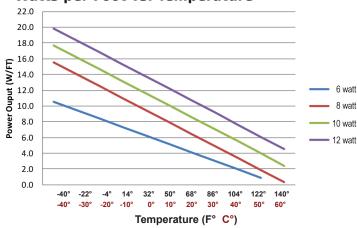


# PLSRR Heat Trace Cable Data Sheet

PLSRR self-regulating heat cable is the cable of choice for standard pipe trace applications. The cable features a flexible, UV-stabilized thermoplastic elastomer overjacket that protects the carbon core for wet applications and exposure to the sun. The parallel heating cable is designed for a variety of industrial applications and environments, including explosion-hazardous and nonhazardous areas, and can be used for plastic or metal pipe freeze protection and temperature maintenance. (Features a NON-PRORATED 10-year warranty.)

Technical Data for PLSRR Heat Cable		
Service voltage	110-120 V, 208-277 V	
Maximum maintain or continuous exposure temperature (power on)	+149°F (65°C)	
Maximum intermittent exposure temperature 1,000 hours (power on/off)	+185°F (85°C)	
Minimum installation temp.	-40°F (-40°C)	
Protective braid resistance	<18.2Ω/km	
Bus wire gauge	16 AWG	
Approvals	cULus; hazardous, CSA, ATEX, IECEx	
Warranty	10 years (Not prorated)	
Certifications	Class I, Div.2 Groups A, B, C, D Class II, Div.2 Groups E, F, G Class III	

# **Power Output Curves**Watts per Foot vs. Temperature



#### Maximum Length (feet) vs Circuit Breaker Size

Cable	Startup Temp.		120	0 V			240	0 V	
Breaker Size		15A	20A	30A	40A	15A	20A	30A	40A
PLSRR-6-1 and	50°F (+10°C)	230	270	270	270	460	540	540	540
	32°F (0°C)	230	270	270	270	460	540	540	540
PLSRR-6-2	14°F (-10°C)	180	210	270	270	360	420	540	540
	0°F (-18°C)	140	190	270	270	285	380	540	540
	-20°F (-29°C)	125	165	250	270	250	330	500	540
	-40°F (-40°C)	110	145	220	270	220	295	440	540
	50°F (+10°C)	150	200	210	210	300	400	420	420
PLSRR-8-1 and	32°F (0°C)	150	200	210	210	300	400	420	420
PLSRR-8-2	14°F (-10°C)	140	150	205	210	280	300	410	420
	0°F (-18°C)	100	130	200	210	200	265	400	420
	-20°F (-29°C)	85	115	175	210	175	235	350	420
	-40°F (-40°C)	80	105	155	210	155	210	315	420
	50°F (+10°C)	120	160	180	180	240	315	360	360
PLSRR-10-1 and	32°F (0°C)	105	140	170	180	210	280	340	360
PLSRR-10-2	14°F (-10°C)	95	125	165	180	190	250	330	360
	0°F (-18°C)	80	110	160	180	160	215	325	360
	-20°F (-29°C)	70	95	140	180	145	190	285	360
	-40°F (-40°C)	60	85	125	170	125	170	255	340
	50°F (+10°C)	80	140	150	150	160	270	310	310
PLSRR-12-1 and	32°F (0°C)	75	130	145	150	150	260	290	310
PLSRR-12-2	14°F (-10°C)	70	115	142	150	140	230	285	310
	0°F (-18°C)	60	80	140	150	120	160	280	310
	-20°F (-29°C)	50	65	110	150	105	140	225	310
	-40°F (-40°C)	45	60	90	140	90	125	190	280
*Cut fee	*Cut fee for non 25	50′/500	'/1,000	' rolls					

#### Approvals:



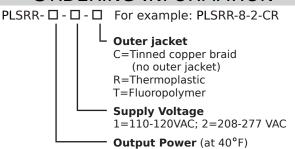








### **ORDERING INFORMATION**



**Example:** PLSRR-8-2-CR =

8 watt, 208-277 V, Thermoplastic outer jacket



Cutaway view of Warmzone PLSRR heat cable.

#### **PLSRR Dimensions and Bend Radius**

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Туре	Dimensions	Minimum Bend Radius		
PLSRR-C	11.0 x 4.4 mm	1-inch (26 mm)		
PLSRR-CR	12.6 x 6.0 mm	1.4 inches (36 mm)		
PLSRR-CT	12.0 x 5.4 mm	1.25 inches (32 mm)		

# Pipe Trace

### Cable Accessories and Connections



Item Code and Description	Components
PLSR-PTBO - Multiple entry power connection kit and junction box (hazardous locations)	Multiple entry octagon power connection kit with J-box; NEMA 4X
PLSR-JHE - End seal kit (hazardous locations)	A Seal plate for main box B Main end seal box C Grommets D Label
PLSR-JHE-L - Lighted end seal kit (hazardous locations)	A End seal stand and light assembly B Insulated and parallel crimps (2) C End seal label D Core sealer
PLSR-JHS - Inline splice tee kit (hazardous locations)	A Main box E Cover for main box B Pressure seal end F Label C Grommets D Gaskets for main box
PLSR-JHT - Tee splice (hazardous locations)	A Main box B Pressure seal end C Grommets  D Gaskets for main box E Cover for main box F Label
PLSR10 - Splice / tee kit	A Clamp tie  B Mastic strips (1½" long x 1" wide)  C Heat-shrinkable tube (8" long x 1" diameter)  D Heat-shrinkable tube (1" long x ½" diameter)  E Heat-shrinkable tube (1" long x ½" diameter)  F Uninsulated braid crimp  G Heat-shrinkable tube for ground  H Insulated bus wire crimps  I Black cloth tape (6" long)  J Heat-shrinkable cap K Cable ties
PLSR00 - Power connection kit with single end seal	A Black-shrinkable tube (2) (5½" long x ½" diameter)  B Green-shrinkable tube (6" long x ¼" diameter)  C Black-shrinkable tube (1" long x ½" diameter)  D Seal fitting and grommet  E Mounting bracket for piping  F Gasket  G Lock nut  H Grommet  I Wire nuts (3)  J Labels (4)
PLSR03 - Fiberglass or aluminum tape	A Roll of tape B Ten (10) warning labels

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# Self-Regulating Heat Cable Comparison

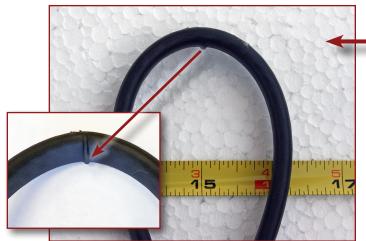
Warmzone self-regulating heat cable features a more flexible outer jacket and more durable carbon core than other leading brands of self-reg cable. These features provide more consistent performance, longer lifespan, and easier installation in cold temperatures.

#### Key Features of Warmzone Self-regulating Heat Cable vs. Other Cable Brands

#### **Outer Jacket Quality**

#### **Typical Self-regulating Heat Cable**

The outer jacket of typical self-reg cable tends to "bubble" or separate from the cable core when the cable is manipulated for turns. These irregularities create stress points on the cable that can result in water reaching the core, leading to erratic heating and eventual cable failure.



#### Warmzone Radiant Self-regulating Heat Cable

Warmzone self-regulating heat cable does not "bubble" at an even tighter bend radius of  $1\frac{1}{2}$  inches.

#### **Installation at Low Temperatures**

#### **Typical Self-regulating Heat Cable**

Typical self-regulating cable has a minimum installation temperature of 32-40°F. This is because the carbon in the cable becomes brittle and can easily break when bent or manipulated at low temperatures.

The outer jacket also becomes stiff, making the securing of cable to the pipes difficult during cold weather installations. The outer jacket tends to "pucker" and pull away from the core when making bends, compromising

the cable's integrity and leading to cable failure. Therefore installing most self-regulating heat cable at temperatures below 40°F is not recommended.



Warmzone self-regulating heat cable and plug with GFCI.

#### Other Leading Brands of Self-regulating Cable

The outer jacket of most self-regulating heat cable separates from the core at a typical bend radius of 2 inches.

#### Warmzone Self-regulating Heat Cable

Warmzone self-regulating heat cable features a higher quality outer jacket that does not "bubble". This reduces the chances of water seepage and cable failure.



#### **Warmzone Self-regulating Heat Cable**

Warmzone self-regulating cable features a higher quality carbon center that is more resilient in low temperatures, thereby allowing the cable to be safely installed at temperatures as low as 0°F.

The higher quality outer jacket also remains flexible at low temperatures, resulting in more reliable performance and easier installation when securing to various pipe trace applications.

"In all the years I've been installing radiant heating systems, I've noticed that "bubbles" in the outer jacket of the cable almost always result in a point of failure. The superior outer jacket of Warmzone's self-reg cable helps to eliminate this problem."

- Eric W., Licensed Contractor

### Pipe Trace Cable Accessories and Controls

JSR-PTBO - Multiple entry octagon power connection kit with I-Box; hazardous locations, NEMA 4X





#### JSR-JHE - End seal kit; hazardous locations

- A Seal plate for main box
- **B** Main end seal box
- **C** Grommets
- **D** Label



#### JSR-JHS - Inline splice tee kit; hazardous locations

- A Main box **D** Gaskets for main box **B** Pressure seal end **E** Cover for main box
- **F** Label **C** Grommets



#### JSR-JHT - Tee splice; hazardous locations

- **D** Gaskets for main box A Main box **B** Pressure seal end **E** Cover for main box
- **F** Label **C** Grommets



#### JSR10 - Splice / tee kit

- A Clamp tie
- **B** Mastic strips (1½" long x 1" wide)
- **C** Heat-shrinkable tube (8" long x 1" diameter)
- **D** Heat-shrinkable tube (1" long x ⅓" diameter)
- **E** Heat-shrinkable tube (1" long x ½" diameter)
- F Uninsulated braid crimp

- **G** Cable ties
- H Insulated bus wire crimps
- I Black cloth tape (6" long)
- Heat-shrinkable cap
- K Heat-shrinkable tube for ground



#### JSR00 - Power connection kit - with single end seal kit (JSR12)

- A Black-shrinkable tube (5½" long x 1/8" diameter)
- **B** Green-shrinkable tube (6" long x 1/4" diameter)
- Seal fitting and white grommet
- Black-shrinkable tube (1" long x 1/2" diameter)
- E Mounting bracket for piping

- F Gasket
- **G** Lock nut
- H Blue grommet
- Wire nuts
- Labels



#### ISR12 - End seal kit

- A Heat shrinkable tubes (2)
- B Woven braids (2)
- **B** Heat shrink end caps (2)







### WARMZONE PIPE TRACE CABLE ORDERING INFORMATION

**Pre-Terminated Self-Regulating Cable (Pipe, Roof and Gutter)** 

Item Code	Description	Length	Output @ 50°F	Voltage
PLSR-120-50	Pre-terminated self-regulating heat cable	50	6W/ft.	120
PLSRT-120-75	Pre-terminated self-regulating heat cable	75	6W/ft.	120
PLSRT-120-100	Pre-terminated self-regulating heat cable	100	6W/ft.	120
PLSRT-120-50 GF	Pre-terminated self-regulating heat cable with ground fault protection	50	6W/ft.	120
PLSRT-120-75 GF	Pre-terminated self-regulating heat cable with ground fault protection	75	6W/ft.	120
PLSRT-120-100 GF	Pre-terminated self-regulating heat cable with ground fault protection	100	6W/ft.	120
Self-Regulating Cable (Pipe, Roof and Gutter)				
PLSR-120-6	Self-regulating heat cable	250'/500'/1000'	5W/ft.	120
PLSR-120-8	Self-regulating heat cable	250'/500'/1000'	8W/ft.	120
PLSR-120-10	Self-regulating heat cable	250'/500'/1000'	10W/ft.	120
PLSR-120-12	Self-regulating heat cable	250'/500'/1000'	12W/ft.	120
PLSR-240-6	Self-regulating heat cable	250'/500'/1000'	5W/ft.	208-277
PLSR-240-8	Self-regulating heat cable	250'/500'/1000'	8W/ft.	208-277
PLSR-240-10	Self-regulating heat cable	250'/500'/1000'	10W/ft.	208-277
PLSR-240-12	Self-regulating heat cable	250'/500'/1000'	12W/ft.	208-277
*Cut fee	*Cut fee for non 250'/500'/1000' rolls			

#### **RHSR Cable Accessories and Controls**

Item Code	Description		
JSR00-Pipe	Power connection kit, includes end seal kit (JSR12)		
JSR03-Aluminum	Aluminum application tape		
JSR03-Fiberglass	Fiberglass application tape		
JSR08	Plug-in cord set, 120 V GFCI, 125-foot maximum run length		
JSR10	Splice / tee kit		
JSR12	End seal kit		
WS-115	Air sensing NEMA 4 outdoor thermostat 120/240 V		
WS-115R	Surface sensing NEMA 4 outdoor thermostat		
WS-8C	Aerial mounted snow switch with remote moisture sensor (30 amps; 120-277 V)		
Class I Div 2			
JSR-PTBO	Multiple entry octagon power connection kit with J-Box; hazardous locations, NEMA 4X		
JSR-JHE	End seal kit; hazardous locations		
JSR-JHS	Inline splice tee kit; hazardous locations		
JSR-JHT	Tee splice; hazardous locations		
JSR12L	End seal kit with light (can be used at beginning or end)		
JSR-PP	Pipe trace power panel with GFEP (includes sensors)		